

Table A. Physical properties

PROPERTY	TYPICAL VALUE					
Thickness	0.8 mm	0.031"	0.9 mm	0.035"	1mm	0.039"
Weight	1.21 kg/m ²	0.25 lb/ft ²	1.36 kg/m ²	0.28 lb/ft ²	1.51 kg/m ²	0.31 lb/ft ²
Width	Nominal (Sheet max) 964 mm (38")			Useable 914 mm (36")		
Length	Up to 7.32 meters (24")					
Available colors	Clear, Opal, Bronze and HD Soft White					
Thermal expansion	0.065 mm/m °C					
Minimum radius of curvature	4.5 meters (14 3/4')					
Minimum slope	5%					
Recommended fixing	Self-drilling 6.3 x 60 mm (1/4" x 2 3/8") with EPDM gasket every 229 mm (9") Self-tapping for wood 6.5 x 75 mm (1/4" x 3") with EPDM gasket max every 229 mm (9") Seaming plug max every 300 mm (11 4/5") To avoid buckling, it is necessary to oversize the holes in 1/8".					
Spacer made of foamed PE	Not available					

Table B. Breaking strength values (*) for evenly distributed loads

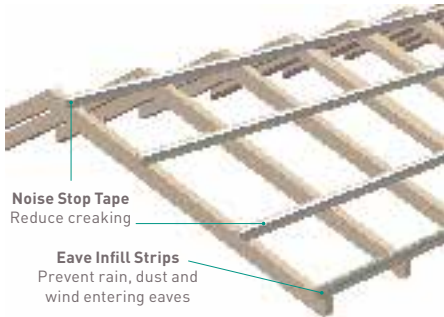


THICKNESS mm	DISTANCE A				DISTANCE B			
	13 lb/ft ²	19 lb/ft ²	25 lb/ft ²	31 lb/ft ²	13 lb/ft ²	19 lb/ft ²	25 lb/ft ²	31 lb/ft ²
0.8	900 mm (35 1/2")	750 mm (29 1/2")	650 mm (25 5/8")	600 mm (23 5/8")	700 mm (27 1/2")	650 mm (25 5/8")	600 mm (23 5/8")	550 mm (21 5/8")
0.9	900 mm (35 1/2")	800 mm (31 1/2")	700 mm (27 1/2")	650 mm (25 5/8")	750 mm (29 1/2")	650 mm (25 5/8")	600 mm (23 5/8")	600 mm (23 5/8")
1.0	950 mm (37 1/3")	800 mm (31 1/2")	700 mm (27 1/2")	600 mm (23 5/8")	750 mm (29 1/2")	700 mm (27 1/2")	650 mm (25 5/8")	600 mm (23 5/8")

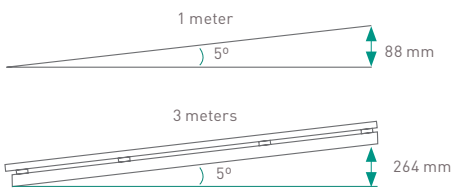
(*) Breaking strength values (safety coefficient 1.5)

Purchase of Imsa Plastics corrugated sheets is subject to reserves, please check general sales conditions from our offices. Customized lengths manufactured upon minimum amounts of order. Colors provided per request upon minimum amounts of orders. Check tolerances on thickness, width and length with our offices. Company name and product brand mentioned are registered trademarks belonging to the owners in question.

Purlins & accessories



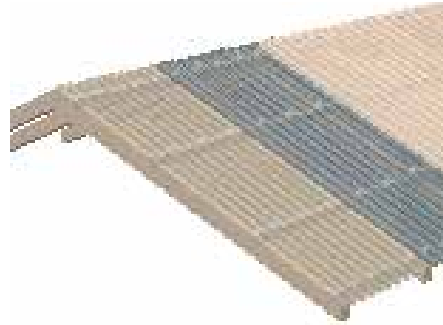
1. Ensure that your roof pitch is at least 5°, ie. 88mm rise per lineal meter. This will ensure adequate water run off.



2. Allow for ventilation, particularly at the highest point, to minimize heat build-up and provide air circulation. Good ventilation will also minimize condensation in cold weather.

3. For roofing, purlin/batten spacings should be no more than those shown in **Table B** Maximum Purlin Spacings.

Sheet & fixings



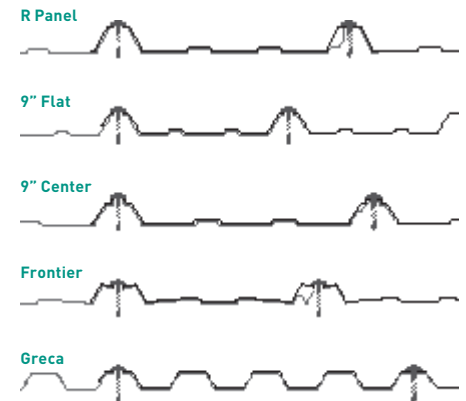
1. Ensure that the UV surface protected side faces the sun. This is the side of the label and refer to the inkjet message. When installed as a wall or fence it is recommended that the UV protected side is facing the most sun. The life of the sheet may be shortened and discoloration may occur due to the unprotected side being exposed to UV radiation.

2. The sheet can be easily cut with a pair of shears, a fine-toothed handsaw or a circular saw with a cut-off blade suitable for plastic.

3. For roof laying, start with the lower sheets first, keeping side laps away from prevailing wind. Allow an overhang of 50mm. Temperature changes will cause expansion and contraction, so make allowances for thermal movement. Resistance to movement can cause buckling.

4. Side laps will differ by profile. Install as shown on **Table C**.

Table C. Side laps



5. To ensure maximum performance of the sheet, and to avoid buckling, it is necessary to oversize the holes and center the fixings.

Pre-drill your fixing holes, using a 9mm drill. Fix the sheet through the center of the pre-drilled holes, perpendicular to the purlins/battens. A (5/16") drill hex driver bit should be used. Only tighten the fixings enough to prevent rattling. Over tightening may cause distortion and undue stress with possible failure resulting. In normal conditions, use the fixing spacings shown in **Table A** - Fixing spacings-Standard Installation.

As a guide, you will need approximately 7 fixings per lineal meter. This depends on your purlin spacings and wind conditions.